



Europäisches Patentamt
European Patent Office
Office européen des brevets



Publication number: **0 302 523 B1**

EUROPEAN PATENT SPECIFICATION

- (43) Date of publication of patent specification: 20.04.94 (51) Int. Cl.⁵: A61F 13/15
(21) Application number: 88112819.3
(22) Date of filing: 05.08.88

(54) A pad for absorption of human exudate.

- (30) Priority: 06.08.87 US 82883
(43) Date of publication of application:
08.02.89 Bulletin 89/06
(43) Publication of the grant of the patent:
20.04.94 Bulletin 94/16
(64) Designated Contracting States:
AT BE CH DE ES FR GB GR IT LI LU NL SE
(56) References cited:
EP-A- 0 162 451 EP-A- 0 249 405
US-A- 2 064 431 US-A- 2 331 355
US-A- 2 408 508 US-A- 2 600 576
US-A- 2 965 102 US-A- 3 575 174
US-A- 3 814 101 US-A- 3 865 112
US-A- 4 182 334 US-A- 4 673 403

- (73) Proprietor: **KIMBERLY-CLARK CORPORATION**
401 North Lake Street
Neenah, Wisconsin 54956-0349(US)
(72) Inventor: **Lassen, Frederick O.**
749 Oak Street
Neenah Wisconsin 54956(US)
Inventor: **Cesco-Cancian, Anna M.**
749 Elm Street
Neenah Wisconsin 54956(US)
Inventor: **Huffman, Dawn M.**
1125 South Park Avenue
Neenah Wisconsin 54956(US)
(74) Representative: **Diehl, Hermann O. Th., Dr.**
Diehl & Glaeser, Hiltl & Partner
Patentanwälte
Postfach 19 03 65
D-80603 München (DE)

EP 0 302 523 B1

Note: Within nine months from the publication of the mention of the grant of the European patent, any person may give notice to the European Patent Office of opposition to the European patent granted. Notice of opposition shall be filed in a written reasoned statement. It shall not be deemed to have been filed until the opposition fee has been paid (Art. 99(1) European patent convention).

Description

The present invention relates generally to the field of devices for absorbing bodily exudate, particularly sanitary napkins for personal feminine care. The pads of the invention also find use in absorption of urine as a consequence of minor incontinence.

There have been a variety of devices or appliances configured for catamenial devices. Generally there have been offered two basic kinds of feminine protection device. These are sanitary napkins or pads that have been developed for external wear, and tampons that have been developed for residence within the vaginal cavity and interruption of menstrual flow therefrom. Each has offered distinct advantages. Hybrid devices attempted to merge the structural features of both within a single type of device have also been proposed.

There has been proposed in U.S. 4,631,062 - F. O. Lassen et al. a labial pad that is particularly advantageous in that it is a discreet, comfortable, and highly effective pad. However, while this pad has been particularly successful in functioning as a catamenial device when properly placed, its small size and unique design has made difficult the education of the wearer as to proper placement.

It has been proposed in U.S. Patent 4,673,403 to improve the placement of the catamenial device of U.S. Patent 4,631,062 - Lassen et al. (Patent family member of Patent EP-A-0 162 451) by providing an indicator on the bodyside of the pad to aid in proper placement of the pad onto the body of the wearer. While the above pads of Lassen et al. have performed well they have the difficulty that they are not well accepted by the consumer as they are so small that the consumers do not find them believable as to their effectiveness. Further, for best performance they need to be placed on the body first and then held in place by an undergarment. This is contrary to the common practice of consumers in which pads are fastened to their undergarments prior to placement on the body.

Therefore, there is a need for a pad that will have the performance benefits of the above Lassen et al. pads with improved flexibility in the method of placement on the body and with a larger size that is more believable to the consumer.

This invention therefore aims to overcome disadvantages of prior catamenial devices.

An object of the invention therefore is to form an anatomically - shaped feminine pad that is self-aligning to maintain correct placement of the pad on the body.

This object is solved by the pad according to the independent claims 1 and 20. Further advantageous features of the pad are evident from the dependent claims.

The invention also provides a pad that resists bunching and twisting when worn.

The invention further creates a feminine pad that is discreet and comfortable when worn.

According to the invention a three-dimensionally shaped, externally worn feminine protection device is formed which has been mechanically shaped by folding, molding or other forming techniques in such a way that it has a raised portion located within the back one-half to two-thirds of the device that functions to cause the pad to readily fit to and generally align itself within the inverted V-shaped regions of the woman's lower abdominal region, vulva, perineum and the anterior portion between the buttocks. The forward portion of the device of the invention generally is substantially flattened in use to cover externally the area of the pubic mons and the area exterior of the clitoris. The back portion of the device is formed in a peak like shape which readily adjusts to and molds to the inverted V-shape of the rear portion of the labia, the perineum and the forward portion of the area between the buttocks.

The present invention is designed to be molded to the female body with a portion of the pad to be inserted between the buttocks. The present invention describes a pad having a length of at least 17.78 cm (seven inches) with a portion extending into the buttocks so as to align the forward portion of the pad with the female anatomy.

Additionally, approximately one-third of the pad of the present invention will enter into the perineum and align with the buttocks. As this occurs, the front portion of the pad will align itself with the pubic mons.

The pad is designed to be placed in position by the user so that a portion of it will enter the buttocks and therefore align the front portion of the pad to prevent twisting during use. By preventing the twisting, the pad is less likely to leak fluid discharged by the female.

Further features and details of the invention will become evident from the enclosed drawings showing several embodiments of the pad according to the invention.

Figure 1 is a top view of the pad of the invention.

Figure 2 is a side view of the pad of Figure 1.

Figure 3 is a bottom view of the pad of Figure 1.

Figures 4 and 5 are the end views of the pad of Figure 1.

Figure 6 is a perspective view of the pad of Figure 1.

Figure 7 is a cross-sectional view of the pad of Figure 6 on line 7-7.

Figure 8 is a cross-sectional view of the pad of Figure 6 on line 8-8.

Figure 9 is a cross-sectional view of the pad of Figure 6 on cross-sectional line 9-9.

Figure 10 is a back view of a body with a pad of the invention in place.

5 Figure 10A is a cross-sectional view of Figure 10 on cross-sectional line 10A of Figure 10.

Figures 11, 12, 13, 14, and 15 are top, side, bottom and end views of an alternate pad of the invention.

Figure 16 is a top view of an alternate pad of the invention.

Figure 17 is a perspective view of the pad of Figure 16.

Figure 18 is the pad of Figure 16 shaped as in use.

10 Figure 19 is a top view of an alternate pad of the invention.

Figure 20 is a perspective view of the pad of Figure 19 prior to folding.

Figure 21 is the pad of Figure 20 folded as in use.

Figures 22, 23 and 24 are top, perspective, and folded views of an hourglass shaped pad of the invention.

15 Figure 25 is a perspective view of an alternate embodiment pad of the invention.

Figure 26 is a partial cutaway view of the pad of Figure 25.

Figure 27 is a cross-sectional view of the pad of Figure 26 on cross-sectional line 2-2.

Figure 28 is a cross-sectional view of the pad of Figure 26 on cross-sectional line 4-4.

Figure 29 is a partial cutaway view of an alternate pad of the invention.

20 Figure 30 is a cross-sectional view of the pad of Figure 29 on cross-sectional line 5-5.

Figure 31 is a cross-sectional view of the pad of Figure 29 on cross-sectional line 6-6.

Figure 32 is a partial cutaway view of a pad of the invention.

Figure 33 is a perspective view of the pad of Figure 32 folded.

Figure 34 is a bottom view of the pad of Figure 33 folded.

25 Figure 35 is a partial cutaway view of the pad of Figure 33 placed into a package.

Figure 36 is a view of an alternate pad of the invention.

Traditional feminine hygiene protection generally comes from two sources, i.e., either sanitary napkins or tampons. Each has certain disadvantages. Sanitary napkins are designed to be worn externally and as such are susceptible to failure because of side crunching and shifting. Most pads are also flat and very bulky and because of their flat geometry, do not readily mold to the contours of female anatomy and therefore tend to leak prematurely over the sides. In fact, they generally rely on the motions and the pressures of the user's body and garments to cause them to adapt to the body's curvatures. Because of this, the pads do not interface and mold well to the body and the usual walking motions tend to cause the pad's side edge to insert into the folds of the buttock rather than to be aligned equally along the body's center line. During use, the end of conventional pads tends to remain unused. Also, the conventional pads are generally long and bulky in the rear, and therefore protrude so as to be visible under certain types of tight fitting clothing. Because of these various problems, fluids tend to build up on the surface and generally show side rather than end failure.

30 Tampons, on the other hand, are much smaller than pads since they are designed to be worn within the vaginal cavity. Tampons, while not having the external bulk of the pads, have certain disadvantages. Depending upon the tampon, there are insertion difficulties, internal discomfort during its residence, removal difficulties, as well as psychological and moral dislikes by some women for vaginal insertion.

Interlabial pads which, with varying degrees of success combine the best features of both tampons and pads while avoiding the disadvantages of each, have been developed. Historically, "large" means protection to the woman and conventional "small" pads are considered to be useful only for light flow. Therefore, because of the relative small size, the labial products which are the functional equivalent of the "large" pads suffer from size related user insecurity and resistance to the learning required for their proper placement.

45 The instant invention, because of its unique shape and construction, overcomes many of the disadvantages of the above menstrual devices. Tampons are generally considered to be more comfortable, convenient and especially to be less "wet and messy" than pads because of being worn internally. The external nature of the instant invention overcomes the insertion stigmas related to tampons. Also, because of its shape, the instant invention is more comfortable and easier to carry and place than the conventional external products and approaches the comfort and convenience of tampons. The invention's configuration which readily accommodates the female anatomy, allows fluid interception in the vulva at the exterior juncture of labia, and delivers a self-aligning characteristic which overcomes much of the placement, "wet and messy", and other comfort problems of conventional external products. The relative larger size of this invention overcomes the "smallness" related insecurity and positioning problems of some labial products. While not molding into the vestibule as do the labial products, it does fit much better to the external

curvature of the vulva and labia than the conventional flat napkins and pads. It also exhibits fluid interception, top staining and surface dryness properties much closer to that of the labial products than the conventional pads of similar composition. In fact, this invention delivers, visually, perceptions of protection and security which are superior to both the conventionally sized flat products and the much smaller labial products.

The invention provides a pad constructed and shaped in such a way as to allow the front portion of it to fit over and conform to the flattened forward portion of the female genitalia and lower abdomen while the rear portion of the pads aligns with and fits comfortably into the crease-like regions of the buttocks and perineum to such an extent as to allow a surprisingly efficient external interception of exudate while at the same time giving the user the psychological assurance against leakage generally associated with the large flat conventional napkins and pads. The absorbent pad of the invention provides better alignment with the female anatomy and closer contact with the vulva than is possible with current flat pads. The improved alignment of the pad minimizes bunching and twisting while providing efficient exudate collection. The pad further is comfortable and discreet in use as it is closely shaped to the anatomy. The effectiveness of the instant pad is surprising as previously it was considered that a pad folded in use into an inverted V would be subject to leakage. The pad of the invention having generally parallel longitudinal sides and rounded ends is low in cost to form and does not require the utilization of exotic materials or forming techniques. These and other advantages of the invention will be apparent from the following detailed description.

Figures 1 through 5 are top, side, bottom and the two end views of a pad 10 in accordance with the invention. The pad has a top 12 and ends 14 and 16. The pad is provided with a peel strip 18 on the back of forward area 30 covering two lines of adhesive 20 and 22. The pad has a border 24 where the cover 26 is bonded to the backing sheet 28. The portion of the pad forming the forward end 14 in use is generally flat as best shown by area 30 in Figure 2. The rearward portion 32 is provided with a peak 34. The center area of peak 34 is held by adhesive dots 36, 38 and 40 on the back 13 of the pad 10. The peaked portion 32 forms a gradual rise from its beginning at area 42 to end 44. In use the pad 10 is placed such that the substantially flattened forward area 30 extends generally over the forward portion of the female anatomy in the mons pubis and the forward portion of the labia. The raised portion 32 extending from 42 to 44 generally begins in the pudendal cleft rearward portion of the labia adjacent the vestibule and extends to the perineum and buttocks. The exact placement of the raised portion will vary depending on whether the pad is long enough to extend to the buttocks area.

Figures 6 through 9 illustrate in perspective view Figure 6 and in cross-sectional views of Figures 7-9 pad 10 as it would be configured during use. The forward end 30 would be concave to mold to the pubic mons and the lower abdomen. The rearward portion 16 would be peaked for placement between the legs at the perineum and between the buttocks. As illustrated in the cross-sectional views the absorbent is comprised of two sections 46 and 48. Section 46 is primarily a transfer layer that transfers fluids away from the bodyside cover member 26.

Figure 10 is a rear view of a woman with pad 10 in place. The view is from the rear with buttocks 64 and 66 and legs 68 and 70. Figure 10A, on cross-sectional line 10A-10A of Figure 10, is a view of a pad of the invention placed as in use. The pad 10 is placed onto the female body 50. The body has vaginal opening 52, urethral opening 54 and rectum 56. The substantially flattened or concave portion of the pad 30 is placed against the pubic area. The pad when in use is at a distance from the clitoris 58. The raised portion of the pad 34 is generally exterior of the labia. However, in the area of the vestibule 60 it may extend somewhat between the labia. The pad 10 ends in the perineal area 62 and does not quite extend to the rectum 56. However, longer pads of the invention may extend further and be comfortable as the raised section 34 fits comfortably between the buttocks.

Figures 11 through 14 are views of an alternate embodiment of the invention. Pad 80 has raised portion 82 and substantially flattened portion 84. The pad is provided with extended adhesive portions 85 and 86 that are covered by peel strips 88 and 90. The central area of the peaked portion 82 is held in place by adhesive areas 92, 94 and 96 for secure fastening to the undergarment of the wearer.

Figures 16, 17 and 18 illustrate a tapered pad 102 that has a wider portion 104 in the front and tapers to a narrower rear portion 106. The pad has an edge 108 where the bodyside liner 110 and the backing layer, not shown, are joined. As illustrated in Figure 18 when the pad is shaped to the desired shape for pads of the invention the front portion 104 forms a substantially flattened or concave portion to fit over the front pubic area and labia of the wearer while the rear portion 106 forms a peak 112 for placement in the crease of the perineal and buttock area.

Figures 19 through 21 illustrate a pad 120 that is illustrated in the top view prior to folding. Figure 19 has a larger rear portion 122 than front portion 124. The perspective views of pad 120 in Figures 20 before folding and 21 after folding to shape illustrate that the pad after being folded to shape has a front portion

124 and a rear portion 122 having a raised peak 126. The raised peak 126 when formed from the wider portion of the pad causes cupping in front area 124.

The embodiment of Figures 22, 23 and 24 is a pad 130 having an hourglass shape with narrower portions on longitudinal edges 132 and 134. The pad after folding has the raised peak area 136 at the rear portion 138. The front portion 140 remains generally substantially flat and will mold to the pubic and forward labia area of the wearer.

Illustrated in Figures 25, 26, 27 and 28 is a pad 150 that is provided with an absorbent 152 that is thicker in the peaked area 154. The absorbent 152 is slit and then the areas of the slit turned up at 156 to form a raised central portion in the rear portion 158 of the pad 150. This thicker portion 156 is then covered by the soft transfer layer 159 that serves to transfer fluid to the absorbent 152. Orientation of the fibers at the raised portion 160 aids in rapid absorption in the area of the peak 154. The bodyside cover 162 is sealed to the garment or backing layer 164 at side seal 166. The front portion 168 is generally substantially flat for molding to the forward pubic area of the wearer.

Illustrated in Figures 29, 30 and 31 is an embodiment of the pad 170 with a preferred two-layer absorbent structure. The structure is low in cost and effective as it contains a bodyside layer 172 of low density wood pulp and a lower layer 174 of densified fluff. The liquid permeable bodyside liner 176 overlays the low density layer 172 while the impermeable backing layer 178 is beneath the densified layer. This structure gives good transfer of fluids through the upper less dense layer 172 for absorption into the densified layer 174. By transmission of fluid to the lower layer 174 the cover 176 remains drier.

Figures 32 through 35 illustrate a pad 180 of the invention that is convenient to form and package. The pad 180 is provided with a permeable cover 182. The absorbent is formed of a less dense upper transfer layer 184 and a more dense lower absorbent layer 186. Backing member 188 is formed of an impermeable polymer sheet. The cover 182 and backing sheet 188 are sealed together by heat or adhesive at edge 190. The pad that is viewed in Figure 33 in perspective and in Figure 34 from the back is folded and the center of the fold held in place at one end by glued areas 192, 194 and 196. The pad 180 is provided with a peel strip 198 and two lines of adhesive 200 and 202 on the forward end of the pad. As illustrated in Figure 35 the pad 180 when folded may be easily wrapped in a small package 204.

Figure 36 illustrates an alternate embodiment of the invention in which pad 210 has a raised rearward portion 212. The pad is provided with grooves 214 and 216 where the raised portion 212 descends into the substantially flattened front portion 218. The pad 210 if folded on line 212 to form the raised portion and folded on lines 214 and 216 such that the edge portions 220 and 222 face each other forms a compact folded product that when unwrapped has generally the shape required for use. The fold lines at the grooves 214 and 216 extend along the edges of where the peaked portion 212 rises from the substantially flattened front portion 218 and the compressed grooves 214 and 216 come together in a V at the front of the pad. In contrast the product 180 requires more shaping by the user prior to application in order to form the substantially flattened front portion and the peaked rearward extending portion.

The pads of the invention may be provided with any absorbent that is capable of absorbing human exudate. Suitable for the invention are polyester fibers, rayon fibers, cotton fibers, and mixtures of these fibers with or without surfactant treatment. Preferred fibers for the invention are wood fluff fibers and coform nonwoven webs. Coform is an airformed blend of meltblown polypropylene microfibers and staple wood fibers. These materials are preferred as wood fluff is low in cost. Coform has integrity when wet and also is low in cost. In a preferred form of the invention the absorbent may be formed of more than one layer. The layer of absorbent toward the bodyside would be formed with a lower density such that it would serve as a transfer layer to transfer fluid to the absorbent layer adjacent the backing member that would be of greater density. The absorbent of greater density would preferentially absorb fluids from the surface layer absorbent of lower density. Therefore the layer underneath the permeable cover would be drier and the cover would feel drier to the wearer.

The bodyside cover or bodyside liner may be any permeable material that will pass human exudate to the absorbent. Typical of such materials are tissue, perforated films, and woven gauze material. Polypropylene spunbonded and polypropylene and rayon blends in thermobonded nonwovens are suitable for the products of the invention. A preferred material is a polyester thermobonded nonwoven of staple fibers having a basis weight of about 10 to about 60 gsm, that may or may not be treated with a surfactant as these materials provide a soft and dry feel to the pad. A typical cover is the spunlaced polyester sold under the trade name "Sontara" by E. I. DuPont Company that is comprised of a polyester fiber having a basis weight of about 34 grams per meter.

The liquid impermeable backing member may be any material that will block the flow of human exudate from the bodyside to the garment of the wearer. Typical of such materials are polymer films of polyethylene and polypropylene. Further, the polymer films may be combined with a nonwoven material such as

spunbonded polypropylene to create a clothlike outer cover. It is also possible that vapor permeable but liquid impermeable backing members could be utilized. In another embodiment of the invention the impermeable backing material used is a molded foam material that provides correct pad shape without shaping by the user.

- 5 The pad has been described with two layers of absorbent having different densities as the preferred embodiment. However, the pad also could be formed with a single absorbent layer. It is also possible that a transfer layer having little absorption ability could be located immediately below the bodyside cover. Typical of such material is a fibrous material such as blends of polyester and rayon that have minimum fluid retaining character. Such material will rapidly transfer fluid from the cover to the absorbent but will not
10 absorb a significant amount of the fluid. Other transfer layers may be airformed or carded webs of polyester, rayon or polypropylene.

- The peak portion of the pad may be completely formed prior to delivery of the pad to the consumer. Alternatively, the peak may only be present in an embryonic or precursor state that allows the user to form the peak in its correct state by folding the pad in the preferential fold that the precursor allows. Such
15 precursor could be a longitudinally split absorbent in the rear portion of the pad or, as illustrated, a series of adhesive dots forming a tuck in the pad. Depending on the nature and composition of the absorbent and backing material, the embryonic peak may be formed in many ways, including heat setting or thermo plastic containing absorbents or thermo plastic backing members. Other approaches will occur to the skilled artisan for achieving the goal of providing the peak precursor or embryonic fold line, which in turn assists
20 the user in forming the desired peak profile or inverted V of the pad in which the bodysides of the pad, as well as the side of the pad away from the body, form an inverted V with the sides sloping away from the peak on the bodyside and backside of the pad.

- The adhesive that forms a tuck in the backing member to provide a beginning point for the peak when the pad is formed may be located in any suitable area. The area where the tucks are located is generally in the midportion of the rearward half of the pad. The tuck adhesive is located generally so as to form a folded
25 area of between about 0.3 and 0.9 cm (1/8 and 3/8 inches) in the backing material. This tucked area provides an embryonic fold to aid in molding of the pad to form the peaked area that conforms to the rear portion of the labia, the perineum and buttocks. The adhesive used may be any suitable adhesive product, including two-sided tape and the common hotmelt construction adhesives utilized in feminine care and
30 diaper products. The tuck or peak precursor area also may be formed by thermal bonding.

As described above the pads of the invention generally are provided with a pressure-sensitive garment attachment adhesive on at least a portion of the liquid impermeable backing member. The pressure-sensitive adhesive and peel strip suitably is any of those well known in the feminine care art.

- The pads of the invention may be formed in any size suitable for absorption of human exudate.
35 Generally the pads have a length of between about 17.8 and about 30.5 cm (7 and about 12 inches). The preferred length is generally between about 17.8 and 20.3 cm (7 and 8 inches) as this length is discreet, effective and easily placed in the correct position. The width generally is equal to between about 5.1 and about 10.2 cm (2 and about 4 inches). The preferred width is about 6.3 cm (2.5 inches) for comfort and effectiveness in absorption of menstrual fluids. Generally pads designed for incontinence use for women
40 with mild urinary or fecal incontinence are longer and thicker particularly in the rear than pads designed for menstrual use. The length and height of the ridge or peak in the rearward portion of the pad of the invention is determined by the sharpness of the fold, the arrangement of the absorbent and the location and length of the adhesive that holds the fold in place. The fold is useful for aligning the pad with the body's contours as the device is being positioned on the body of the user. By using adhesive of the pressure-sensitive or
45 cohesive type for joining the sides of the crease or fold the user may selectively partially break the adhesives section to adjust the height to the peak for best comfort and protection for a particular body size. The longitudinal folded nature of the pad allows the invention to be packaged in a longitudinally folded configuration and after removal from the package the invention's front substantially flat portion and rear peaked section may be adjusted by the individual in placement of the pad on the body. The cupped or
50 concave front portion of the pad may be achieved by inverting the peak of the folded version near the pad's front.

EP 0 302 523 B1

The following example give details of a preferred embodiment.

A. FINISHED PRODUCT (BEFORE TUCK)

5			
	Dimensions	- length mm	183
		- width mm (at back)	62
10		- width mm (at front)	72
		- bulk mm (at front)	10
15	Weight	- as is g (no garment adhesive or release paper)	7.4

B. PAD WRAP

100% POWDER BOND POLYESTER

20			
	Dimensions	- length mm	187
25		- width mm (at back)	70
		- width mm (at front)	80
30	Weight	- as is g	0.25

C. ABSORBENT INSERTS

35			
	Number of insert layers		2
40			
	Top Fluff Insert (unembossed)		
45	Dimensions	- length mm	170
		- width mm (at back)	50
		- width mm (at front)	60

50

55

Bottom Fluff Insert (embossed)

5	Dimensions	- length mm	170
		- width mm (at back)	50
10		- width mm (at front)	60
		- length of crease mm	170

Embossing

15	Pattern	Engraving Pattern	
	Dimensions	- length mm	170
20		- width mm	60
	Weight	- total insert g	6.4

D. POLY BAFFLE

100% POLYETHYLENE 2.5 MIL 36 BS

30	Dimensions	- length mm	185
		- width mm (at back)	64
35		- width mm (at front)	74
	Weight	- as is g	0.45

E. POLY BAFFLE LAMINATING ADHESIVE (HOT MELT)

45	Dimensions	- area cm ²	117.4
50	Weight	- as is g	0.23

55

F. GARMENT ATTACHMENT ADHESIVE - NATIONAL STARCH # 34-2823 (HOT MELT)

5	No. of Lines	-	2
	Dimensions	- length mm	66
10		- line width mm	7
		- end of pad to adhesive line mm *	100
15		* from back of pad	
		- distance from center of pad to adhesive line mm	14
20	Weight	- as is g/line	0.07

G. RELEASE PAPER STRIP WITH SLIDING ARROW
BLUE ON WHITE

25	Number of release strips used		1
30	Dimensions	- length mm	80
		- width mm	56
35	Weight	- as is g/strip	0.24

40

45

50

55

5 M. TUCK ADHESIVE - NATIONAL STARCH #34-2882 HOT MELT
 (MACHINE MADE)
 - BOSTIK #6370 HOT MELT
 (HAND MADE)

10	Dimensions	- length mm	25
		- width mm	1
		- end of pad to start of adhesive mm	32
15		- free back of pad	
		- distance from center mm	1
20	Weight	- g	0.04
	Distance	- from edge to edge mm (across start of tuck adh.)	57

25 I. PERIPHERY SEAL

30	Full Width		
	End of Insert to End of Seal - mm		0
	Width of Seal - mm		7
35			(minimum of 4)

40 K. FINISHED PAD MEASUREMENTS (AFTER TUCK)

40	Dimensions	- length mm	183
		- width mm (at front)	72
		- width mm (at back) (across start of tuck adh.)	57
45	Weight	- as is g	7.8
50	Bulk	- mm (at front)	10

55 While the invention has been discussed with particular reference to the preferred catamenial pads, it is also desirable for pad devices for incontinence protection or other types of vaginal discharge. Further, the pad may be formed in various sizes and shapes to best conform to the body of the users. Further, while the pad has been described as useful primarily for women large size pads with the concave front and peaked rear also would be suitable for male incontinence use. These and other variations of the invention are

intended to be included by the invention which is only to be limited by the scope of the claims attached hereto.

Claims

- 5 1. A pad (10) for absorption of human exudate comprising an impermeable outer cover (28), a liquid permeable bodyside web (26), and an absorbent (46, 48) therebetween, said pad (10) comprising a substantially flattened or concave front portion (30) for positioning exterior of the clitoris (58) and pubic mons, and being characterized by further comprising:
 - 10 a rearward portion (32) having an upraised peak (34) for aligning the pad with, and maintaining the pad in alignment with, the creases of the perineum (62), buttocks (64,66), and a rearward portion of the pudendal cleft.
- 15 2. The pad of Claim 1 wherein said peak (34) of said rearward portion (34) is generally continuous and said peak rises gradually from said flattened portion (30).
3. The pad of Claim 1 or 2 wherein said rearward portion of the pad (10) is folded generally at its longitudinal center to form said peak (34).
- 20 4. The pad of Claim 2 or 3 wherein the rear about one-half to two-thirds of said pad forms said peak (34).
5. The pad of Claim 4 wherein said continuous peak (34) is formed by a longitudinal fold.
- 25 6. The pad of one of the preceding Claims wherein said pad (10) has a length of greater than about 17.8 cm (7 inches) and a width of about 6.3 cm (2.5 inches).
7. The pad of one of the preceding Claims wherein said pad (130) has an hourglass shape.
- 30 8. The pad of one of the preceding Claims wherein said rearward peak (34) extends to the area between the buttocks (64,66).
9. The pad of one of the preceding Claims wherein a higher density absorbent layer (48;174) is adjacent said backing layer (28;178) and a lower density absorbent (46;172) is adjacent said bodyside web (26;176).
- 35 10. The pad of one of the preceding Claims wherein the length of said pad is between about 17.8 and about 30.5 cm (7 and about 12 inches).
- 40 11. The pad of Claim 10 wherein the width of said pad is between about 5.1 and about 10.2 cm (2 and about 4 inches).
12. The pad of one of the preceding Claims wherein said peak (34) is formed by an adhesively (36-40;92-96;192-196) held tuck.
- 45 13. The pad of Claim 12 wherein said tuck is between about 0.3 and about 0.9 cm (1/8 and about 3/8 inches) deep.
14. The pad of Claim 12 wherein the adhesive bond of said tuck may be partially broken to shape said pad.
- 50 15. The pad of Claim 2 wherein said peak extends to the rearward end of said pad.
16. The pad of one of the preceding Claims wherein said pad (10) is of greater distance across the forward end than at the rear end.
- 55 17. The pad of one of the preceding Claims wherein said pad is a greater distance transversely across in the rear area (34) than the forward area (30).

18. The pad of one of Claims 1 to 14 wherein said pad (210) is provided with grooves (214,216) that form a V extending from a beginning point for both lines near the front of the pad and extending on each side of said peak (212).
- 5 19. The pad of Claim 18 wherein said pad (210) is folded with a fold along the line of the peak (212) such that the sides of said backing sheet are in contact with each other and folds on said grooves (214,216) such that the bodyside areas outside of said grooves are in contact with each other.
- 10 20. A pad for absorption of human exudate comprising an impermeable outer cover (28), a permeable bodyside web (26) and an absorbent (46,48) therebetween, said pad comprising a front portion (30) adapted to form a substantially flattened or concave portion for positioning exterior of the clitoris (58) and pubic mons and being characterized by further comprising:
a rearward portion (32) adapted to yield a raised peak (34) forming the pad into an inverted V shape for aligning the pad with, and maintaining the pad in alignment with, the creases of the perineum (62), buttocks (64,66), and a rearward portion of the pudendal cleft.
- 15 21. The pad of Claim 20 having a length greater than about 17.8 cm (7 inches).

Patentansprüche

- 20 1. Kissen (10) zum Absorbieren menschlichen Exsudats, mit einer undurchlässigen äußeren Abdeckung (28), einer flüssigkeitsdurchlässigen körperseitigen Bahn (26) und einem dazwischen angeordneten Absorptionsmittel (46, 48), wobei das Kissen (10) einen im wesentlichen abgeflachten oder konkaven Vorderabschnitt (30) zur Positionierung außerhalb der Klitoris (58) und des Schambergs aufweist und
25 ferner gekennzeichnet ist durch einen hinteren Abschnitt (32) mit einem erhöhten Grat (34), um das Kissen mit den Falten des Perineums (62), den Gesäßbacken (64, 66) und einem hinteren Abschnitt der Schamspalte auszurichten und in dieser Ausrichtung zu halten.
- 30 2. Kissen nach Anspruch 1, wobei der Grat (34) des hinteren Abschnitts (32) im allgemeinen kontinuierlich verläuft und sich allmählich aus dem abgeflachten Abschnitt (30) erhebt.
3. Kissen nach Anspruch 1 oder 2, wobei der hintere Abschnitt des Kissens (10) im allgemeinen in seiner Längsmittle gefaltet ist, um den Grat (34) zu bilden.
- 35 4. Kissen nach Anspruch 2 oder 3, wobei etwa die hintere Hälfte bis zwei Drittel des Kissens den Grat (34) bilden.
5. Kissen nach Anspruch 4, wobei der kontinuierliche Grat (34) durch eine Längsfalte gebildet ist.
- 40 6. Kissen nach einem der vorhergehenden Ansprüche, wobei das Kissen (10) eine Länge von mehr als etwa 17,8 cm (7 Inch) und eine Breite von etwa 6,3 cm (2,5 Inch) aufweist.
7. Kissen nach einem der vorhergehenden Ansprüche, wobei das Kissen (130) sanduhrförmig ist.
- 45 8. Kissen nach einem der vorhergehenden Ansprüche, wobei sich der hintere Grat (34) in den Bereich zwischen den Gesäßbacken (64,66) erstreckt.
9. Kissen nach einem der vorhergehenden Ansprüche, wobei eine absorbierende Schicht (48; 174) von höherer Dichte an die Unterlagsschicht (28; 178) und ein Absorptionsmittel (46; 172) von niedrigerer Dichte an die körperseitige Bahn (26; 176) angrenzt.
- 50 10. Kissen nach einem der vorhergehenden Ansprüche, wobei die Länge des Kissens zwischen etwa 17,8 und etwa 30,5 cm (7 und etwa 12 Inch) beträgt.
- 55 11. Kissen nach Anspruch 10, wobei die Breite des Kissens zwischen etwa 5,1 und etwa 10,2 cm (2 und etwa 4 Inch) beträgt.

12. Kissen nach einem der vorhergehenden Ansprüche, wobei der Grat (34) durch einen haftend gehaltenen Umschlag (36-40; 92-96; 192-196) gebildet ist.
13. Kissen nach Anspruch 12, wobei der Umschlag zwischen etwa 0,3 und etwa 0,9 cm (1/8 und etwa 3/8 Inch) tief ist.
14. Kissen nach Anspruch 12, wobei die Haftbindung des Umschlags teilweise gebrochen sein kann, um das Kissen zu formen.
15. Kissen nach Anspruch 2, wobei sich der Grat zum hinteren Ende des Kissens erstreckt.
16. Kissen nach einem der vorhergehenden Ansprüche, wobei das Kissen (10) am vorderen Ende eine größere Breite aufweist als am hinteren Ende.
17. Kissen nach einem der vorhergehenden Ansprüche, wobei das Kissen im hinteren Bereich (34) eine größere Breite aufweist als im vorderen Bereich (30).
18. Kissen nach einem der Ansprüche 1 bis 14, wobei das Kissen (210) mit Rillen (214, 216) versehen ist, die ein V bilden, das sich von einem Ausgangspunkt für beide Linien nahe der Vorderseite des Kissens auf beiden Seiten des Grats (212) erstreckt.
19. Kissen nach Anspruch 18, wobei das Kissen (210) mit einer Falte entlang der Linie des Grats (212) derart gefaltet ist, daß die Seiten der Unterlagsschicht miteinander in Berührung stehen, und sich auf den Rillen (214, 216) so faltet, daß die körperseitigen Bereiche außerhalb der Rillen miteinander in Berührung stehen.
20. Kissen zum Absorbieren menschlichen Exsudats, mit einer undurchlässigen äußeren Abdeckung (28), einer durchlässigen körperseitigen Bahn (26) und einem dazwischen angeordneten Absorptionsmittel (46, 48), wobei das Kissen einen Vorderabschnitt (30) zur Bildung eines im wesentlichen abgeflachten oder konkaven Abschnitts zur Positionierung außerhalb der Klitoris (58) und des Schambergs aufweist und ferner gekennzeichnet ist durch einen hinteren Abschnitt (32), der einen erhöhten Grat (34) aufweist, welcher dem Kissen die Form eines umgekehrten V verleiht, damit es mit den Falten des Perineums (62), den Gesäßbacken (64, 66) und einem hinteren Abschnitt der Schamspalte ausgerichtet und in dieser Ausrichtung gehalten werden kann.
21. Kissen nach Anspruch 20, das eine Länge von mehr als etwa 17,8 cm (7 Inch) aufweist.

Revendications

1. Garniture (10) pour l'absorption d'exsudat humain, comprenant une enveloppe extérieure imperméable (28), une nappe perméable aux liquides (26) côté corporel, et un absorbant (46,48) entre elles, ladite garniture (10) comportant une portion frontale (30) sensiblement aplatie ou concave pour un positionnement extérieur au clitoris (58) et au pénis, et étant caractérisée en ce qu'elle comporte en outre :
une portion arrière (32) ayant un pic soulevé (34) pour aligner, et maintenir alignée, la garniture avec les plis du périnée (62), des fesses (64,66) et une portion arrière de la fente des parties naturelles.
2. Garniture selon la revendication 1, dans laquelle ledit pic (34) de ladite portion arrière (32) est généralement continu et dans laquelle ledit pic s'élève progressivement à partir de ladite portion aplatie (30).
3. Garniture selon la revendication 1 ou 2, dans laquelle ladite portion arrière de ladite garniture (10) est pliée généralement selon son centre longitudinal pour former ledit pic (34).
4. Garniture selon la revendication 2 ou 3, dans laquelle ledit pic (34) est formé par approximativement de la moitié aux deux tiers arrière de ladite garniture.
5. Garniture selon la revendication 4, dans laquelle ledit pic continu (34) est formé par un pli longitudinal.

6. Garniture selon l'une des revendications précédentes, dans laquelle ladite garniture (10) a une longueur supérieure à environ 17,8 cm (7 pouces) et une largeur d'environ 6,3 cm (2,5 pouces).
- 5 7. Garniture selon l'une des revendications précédentes, dans lequel ladite garniture (130) a une forme de sablier.
8. Garniture selon l'une des revendications précédentes, dans laquelle ledit pic arrière (34) s'étend vers la zone comprise entre les fesses (64,66).
- 10 9. Garniture selon l'une des revendications précédentes, dans laquelle une couche absorbante de plus grande densité (48;174) est voisine de ladite couche support (28;178) et dans laquelle un absorbant de plus faible densité (46;172) est voisin de ladite nappe côté corporel (26;176).
- 15 10. Garniture selon l'une des revendications précédentes, dans laquelle la longueur de ladite garniture est comprise entre environ 17,8 et environ 30,5 cm (entre environ 7 et environ 12 pouces).
11. Garniture selon la revendication 10, dans laquelle la largeur de ladite garniture est comprise entre environ 5,1 et environ 10,2 cm (entre environ 2 et environ 4 pouces).
- 20 12. Garniture selon l'une des revendications précédentes, dans laquelle ledit pic (34) est formé par un pli maintenu par adhésif (36-40; 92-96; 192-196).
13. Garniture selon la revendication 12, dans laquelle ledit pli a une profondeur comprise entre environ 0,3 et environ 0,9 cm (entre environ 1/8 et environ 3/8 de pouce).
- 25 14. Garniture selon la revendication 12, dans laquelle la liaison adhésive dudit pli peut être partiellement rompue pour conformer ladite garniture.
15. Garniture selon la revendication 2, dans laquelle ledit pic s'étend jusqu'à l'extrémité arrière de ladite garniture.
- 30 16. Garniture selon l'une des revendications précédentes, dans laquelle la dimension d'un côté à l'autre de l'extrémité avant de ladite garniture (10) est supérieure à celle de l'extrémité arrière.
- 35 17. Garniture selon l'une des revendications précédentes, dans laquelle la dimension transversale de la zone arrière (32) est plus grande que la dimension transversale de la zone avant (30).
18. Garniture selon l'une des revendications 1 à 14, dans laquelle ladite garniture (210) est pourvue de rainures (214,216) qui forment un V dont les deux branches s'étendent à partir d'un point de départ commun situé au voisinage de l'avant de la garniture et de part et d'autre dudit pic (212).
- 40 19. Garniture selon la revendication 18, dans laquelle ladite garniture (210) est pliée avec un pli le long de la ligne de pic (212) de telle sorte que les côtés de ladite feuille support sont en contact l'un avec l'autre et que la garniture se plie le long desdites rainures (214,216) de façon que les zones côté corporel se trouvant à l'extérieur desdites rainures soient en contact l'une avec l'autre.
- 45 20. Garniture pour l'absorption d'exsudat humain, comprenant une enveloppe extérieure imperméable (28), une nappe perméable (26) côté corporel, et un absorbant (46,48) entre elles, ladite garniture comportant une portion avant (30) adaptée à former une portion sensiblement aplatie ou concave pour un positionnement à l'extérieur du clitoris (58) et du pénis, ladite garniture étant caractérisée en ce qu'elle comporte en outre une portion arrière (32) adaptée à donner un pic soulevé (34) donnant à la garniture une forme de V inversé pour aligner, et maintenir alignée, la garniture avec les plis du périnée (62), des fesses (64,66) et une portion arrière de la fente des parties naturelles.
- 50 21. Garniture selon la revendication 20, ayant une longueur supérieure à environ 17,8 cm (7 pouces).
- 55

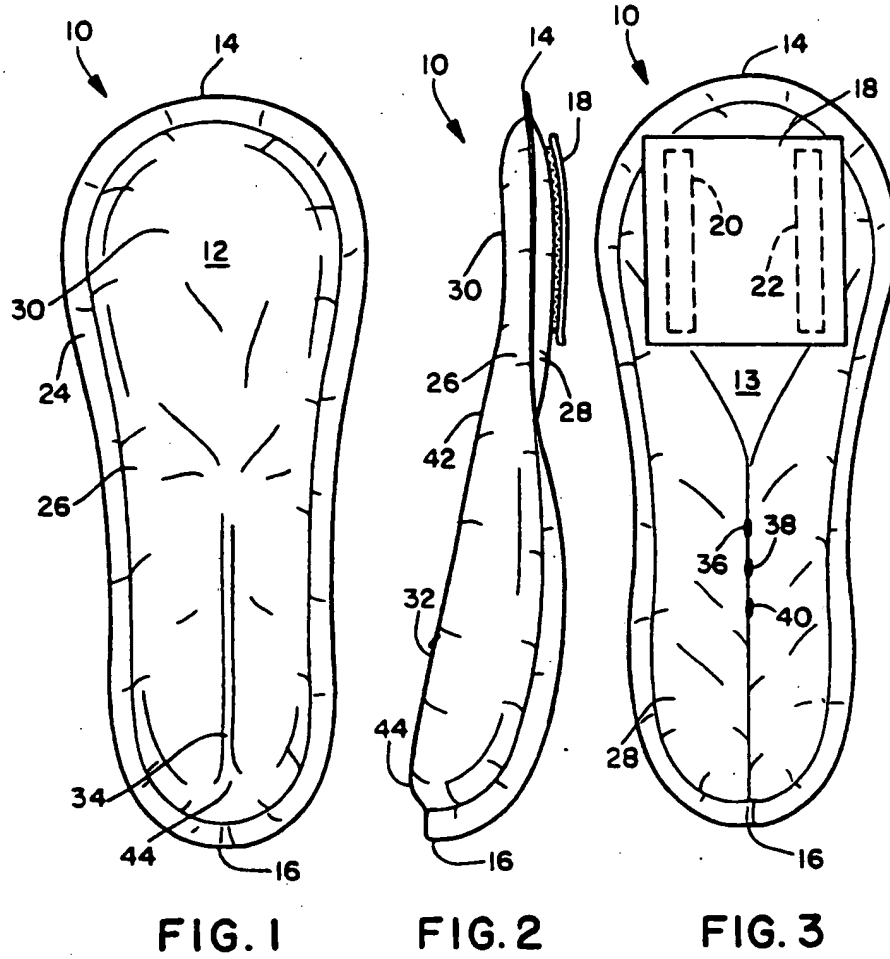


FIG. 1

FIG. 2

FIG. 3

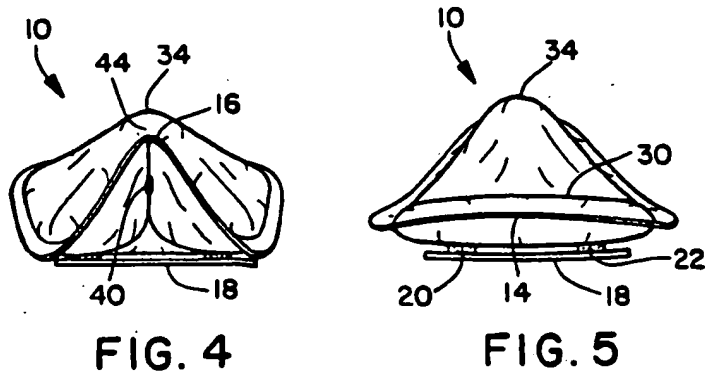


FIG. 4

FIG. 5

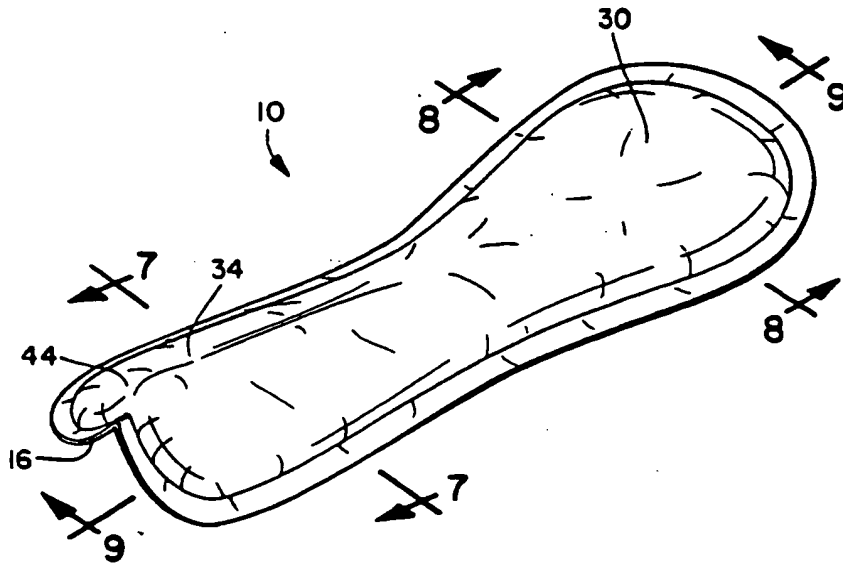


FIG. 6

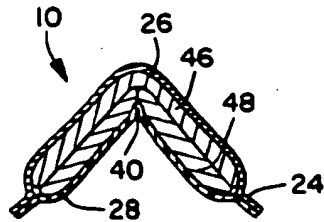


FIG. 7

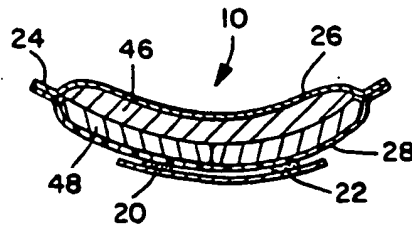


FIG. 8

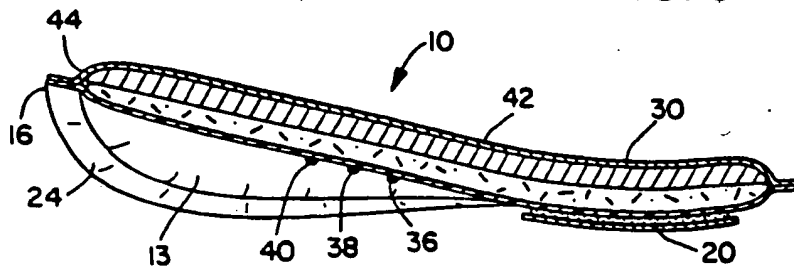


FIG. 9

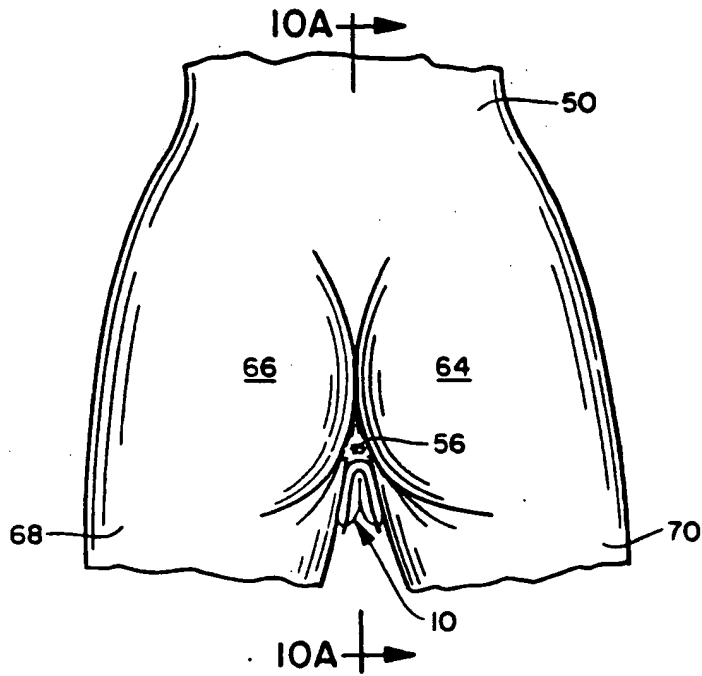


FIG. 10

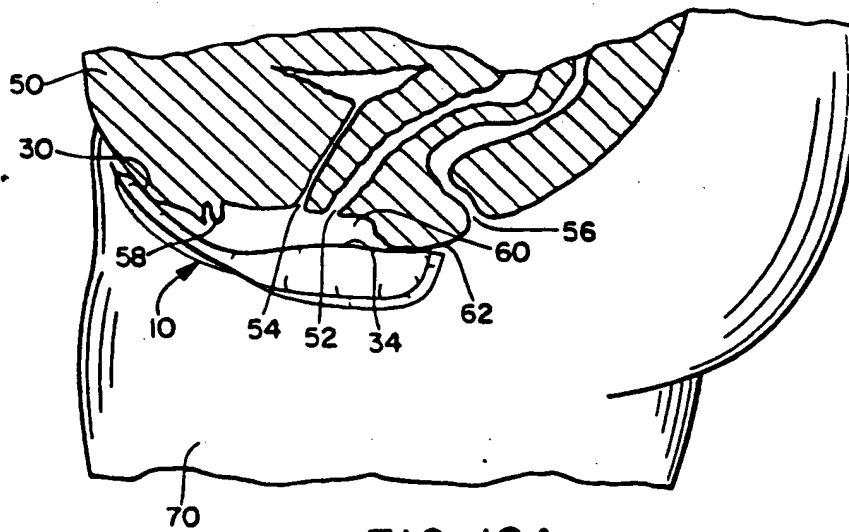


FIG. 10A

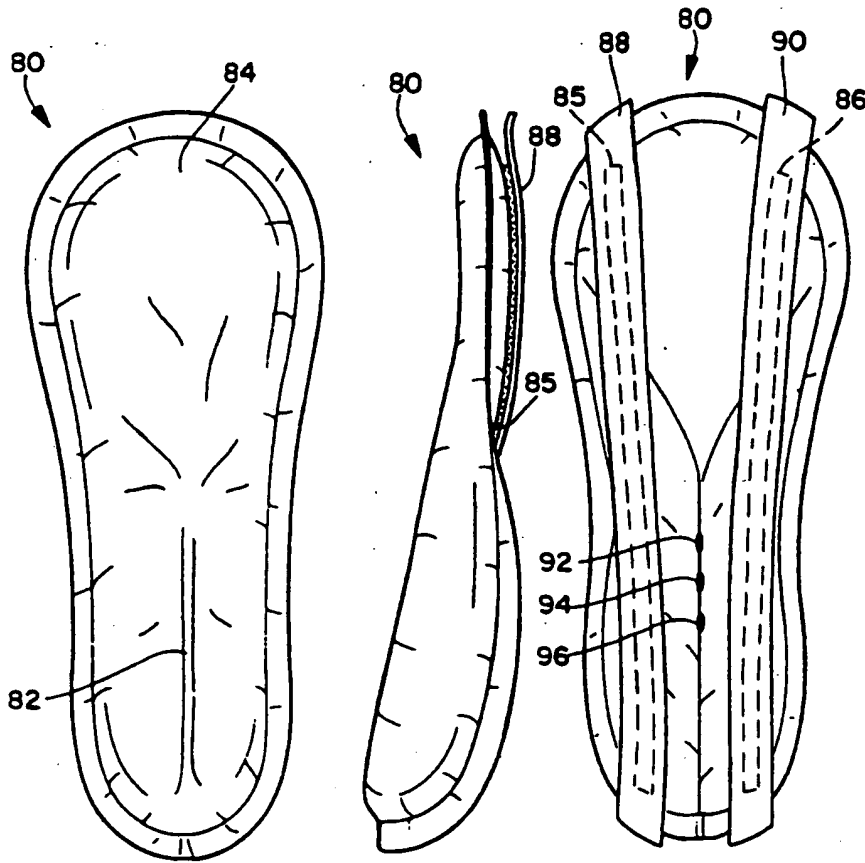


FIG. 11

FIG. 12

FIG. 13

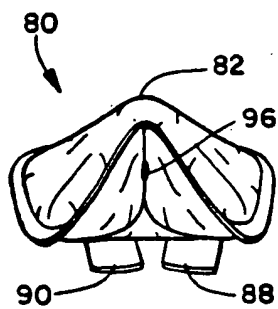


FIG. 14

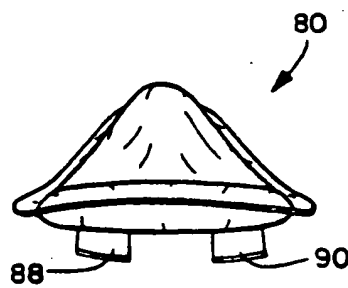


FIG. 15

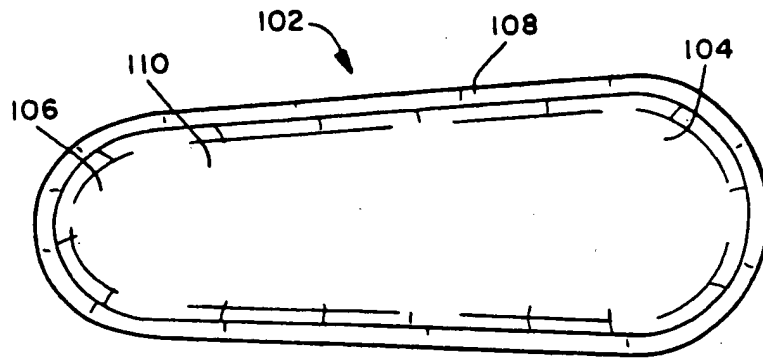


FIG. 16

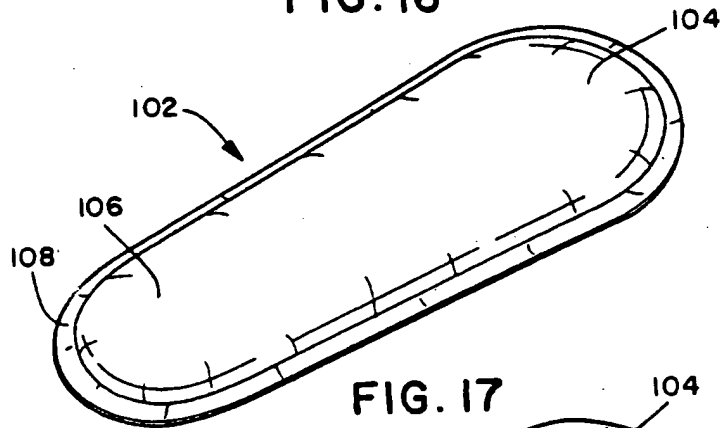


FIG. 17

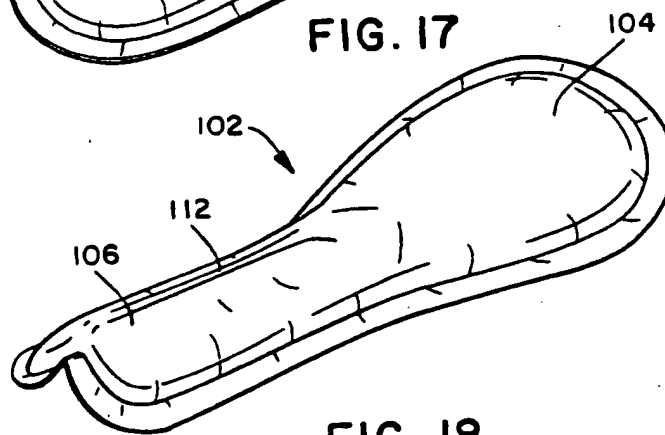


FIG. 18

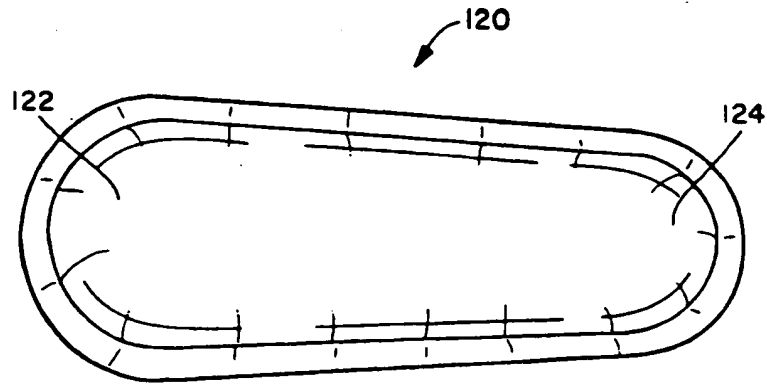


FIG. 19

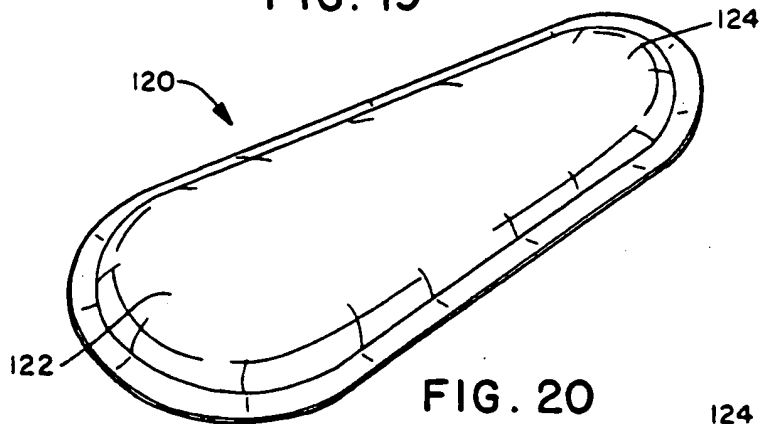


FIG. 20

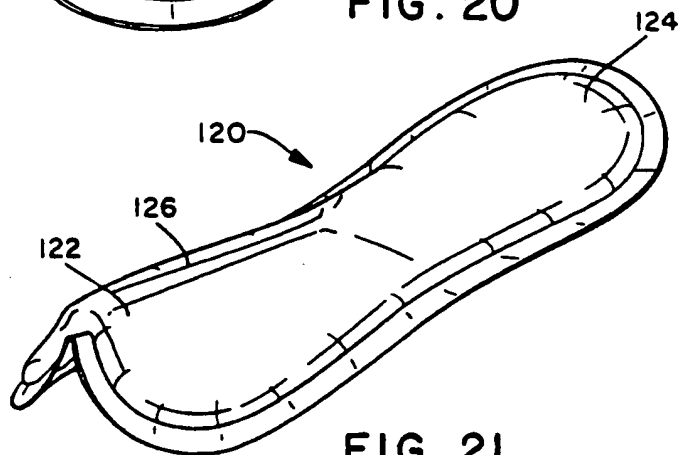


FIG. 21

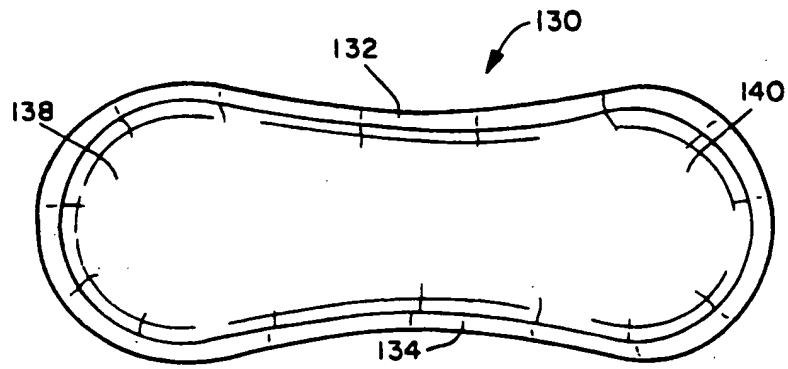


FIG. 22

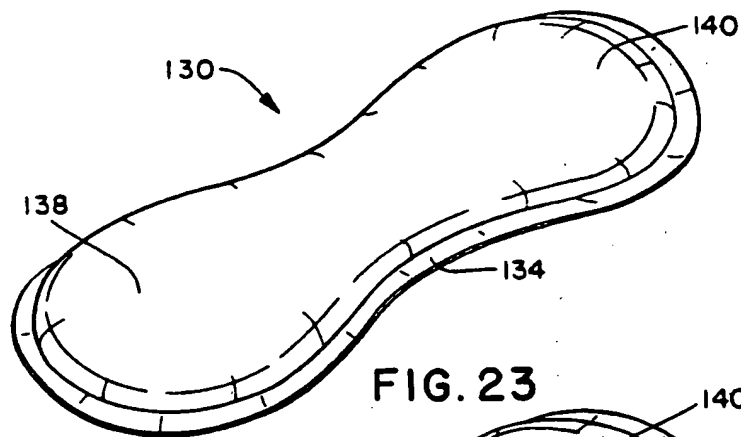


FIG. 23

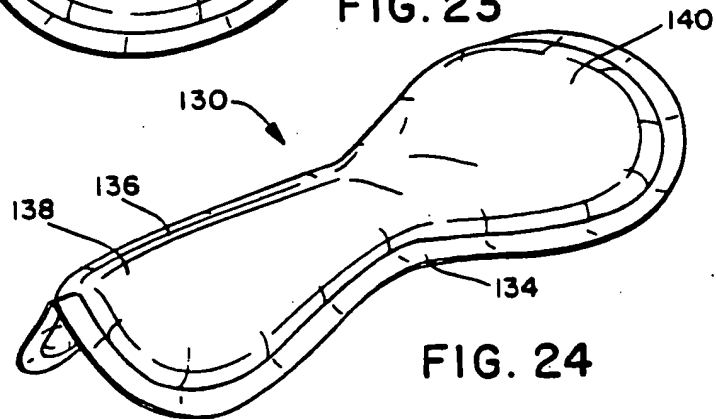
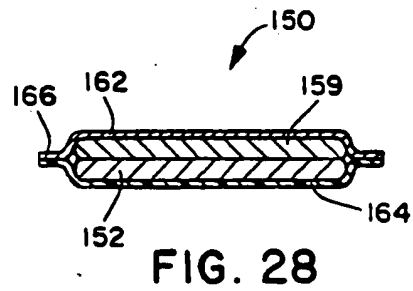
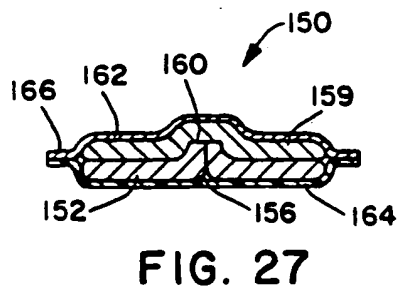
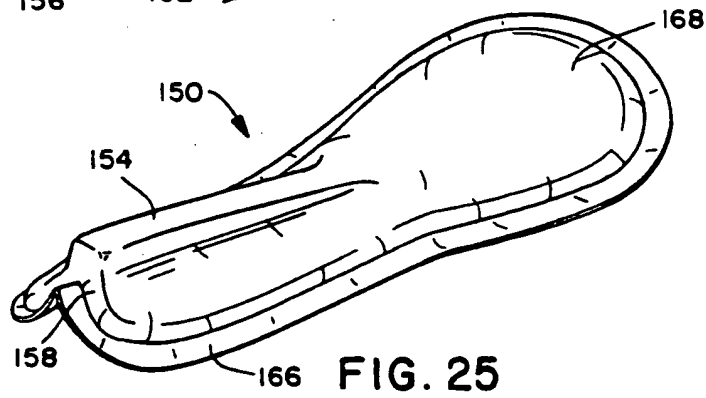
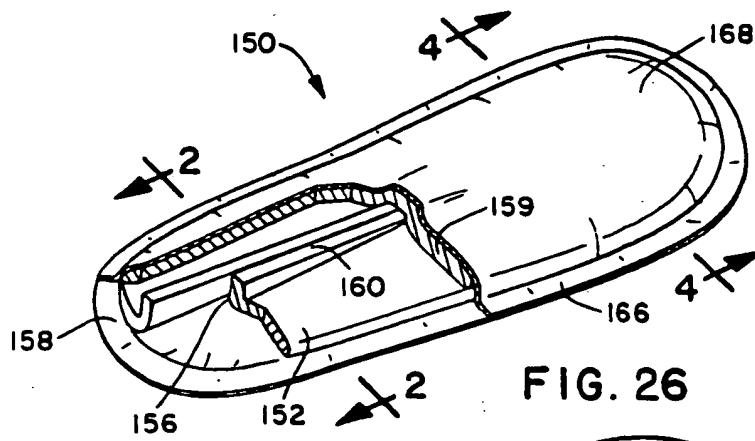


FIG. 24



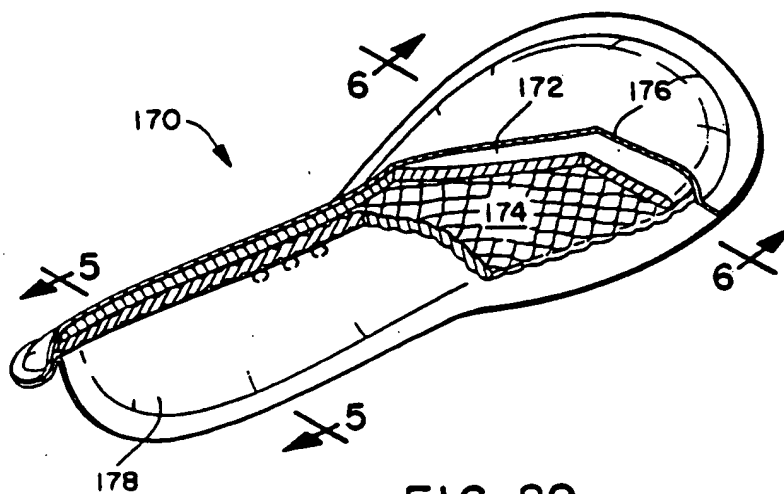


FIG. 29

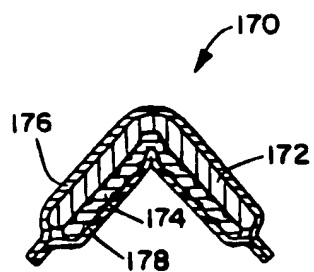


FIG. 30

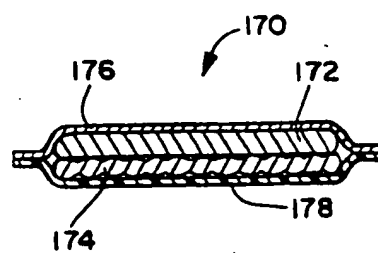
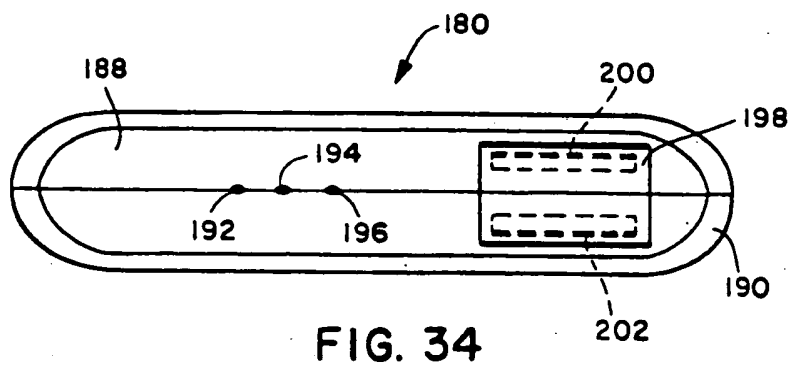
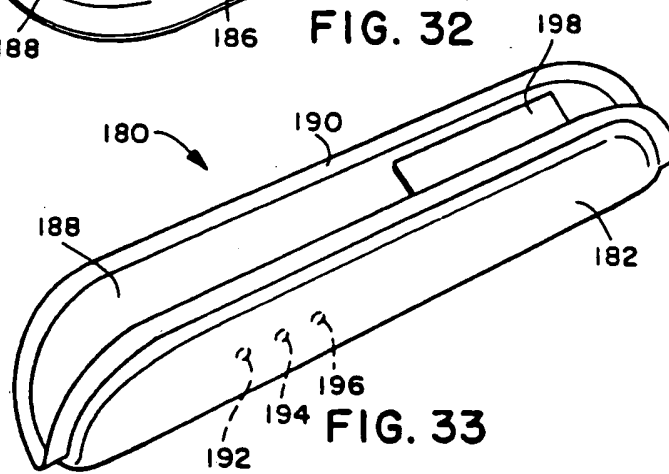
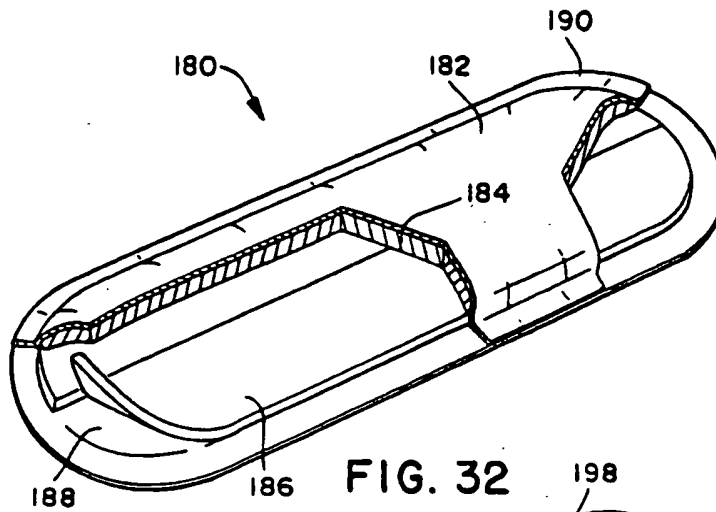


FIG. 31



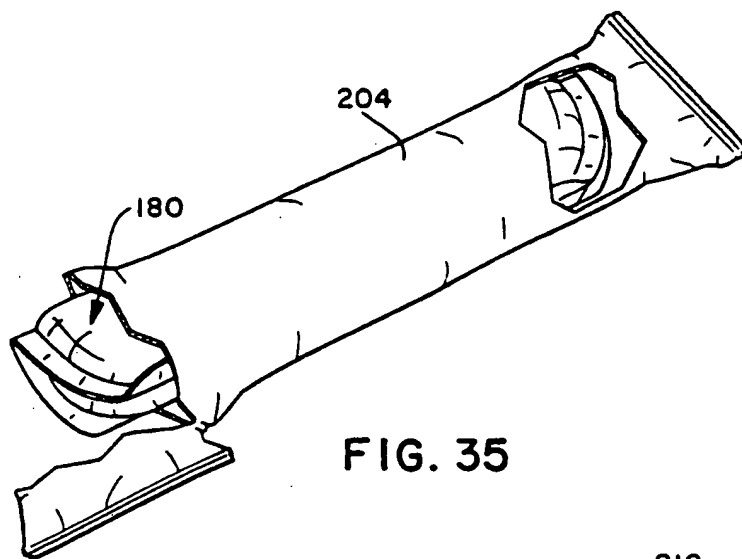


FIG. 35

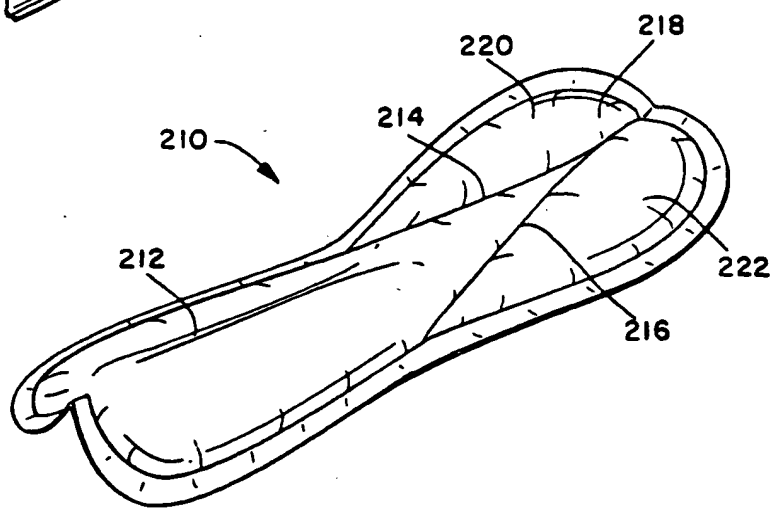


FIG. 36

THIS PAGE BLANK (USPTO)